



Accumulator auto plastic blow molding machine
 These automatic hollow blow molding machine can produce barrels, cans, bags, car parts and other special-shaped hollow products, it applies to PVC, ABS, PC, PP, PE, HDPE hollow plastic blow molding. The plastic container capacity can be from 10L to 250L

Note :
 Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

LHB65D

Max.product capacity	: 5L
Output	: 360-2880pc/hr
Machine dimension	: 3.4*2.2*2.5m
Machine weight	: 3.7T
Clamping force	: 65kn
Platen opening stroke	: 150-500mm
Platen dimension	: 290*360mm
Max mould dimension	: 350*360mm
Mould thickness	: 155-300mm
Total power	: 42.5kw
Cooling water pressure	: 3bar
Cooling water consumption	: 3/6 m3/hr
Average power consumption	: 26kw
Screw diameter	: 65mm
Screw L/D ratio	: 24
HDPE plasticising capacity	: 56kg/hr
Number of heaters	: 3
Screw heating power	: 11.1kw
Extruder motor power	: 18.5kw
Number of single-die heating zone	: 2
Heating power of single die head	: 4.4kw
Max.die-pin diameter	: 135mm

LHB65D3/4

Max.product capacity	: 5 L
Output(dry cycle)	: 340/480pc/hr
Machine dimension	: 4.2*3.5*2.7m
Machine weight	: 5.5T
Clamping force	: 65kn
Platen opening stroke	: 150-500mm
Platen dimension	: 390*460mm
Max mould dimension	: 350*360Mm
Mould thickness	: 400mm
Total power	: 55kw
Air pressure	: 0.6-0.8 bar
Air consumption	: 0.3 m3/min
Cooling water pressure	: 0.3 bar
Cooling water consumption	: 4.5 m3/hr
Average power consumption	: 30kw
Screw diameter	: 65/30/30 mm
Screw L/D ratio	: 25/25/25
Number of heaters	: 3/3/3
Extruder motor power	: 11/7/7 Kw
HDPE extrude capacity	: 60/11/11 Kg/hr
Number of single-die heating zone	: 3
Heating power of single die head	: 5kw
Max.die-pin diameter	: 140mm

LHB65N

Max.Product Capacity	: 10L	Air consumption	: 0.6m3/min
Output(dry cycle)	: 400pc/hr	Average Power Consumption	: 25kw
Machine dimension	: 3.8*2*3.2	Screw Diameter	: 65mm
Machine Weight	: 6t	Screw L/D Ratio	: 24
Clamping Force	: 110kn	HDPE Plasticising Capapcity	: 56kg/hr
Platen Opening Stroke	: 250-700mm	Number of screw Heating Zone	: 3
Platen Size	: 600*500mm	Screw heating power	: 10kw
Max.Mould Size	: 400*500mm	Extruder motor power	: 18kw
Mould Thickness	: 250-350mm	Number of die heating zone	: 3
Max drive	: 25kw	Power of die heating	: 10kw
Total power	: 45kw	Max die-pin diameter	: 220mm
Fan power for screw	: 0.9kw	Accumulator capacity	: 2.7L
Air pressure	: 0.6Mpa		

